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### SUBJECT:

Determination of the reaction to fire tests for building products excluding floorings, when exposed to the thermal attack by a single burning item on 'Greenlam' High Pressure Laminate Panel (12mm thick, density 17.34kg/m²) submitted by Greenlam Asia Pacific Pte Ltd on 02 Jul 2018.

#### **TESTED FOR:**

Greenlam Asia Pacific Pte Ltd 11 Sungei Kadut Crescent Singapore 728683

#### **DATE OF TEST:**

19 Jul 2018

#### **PURPOSE OF TEST:**

To determine the ignitability of the product when subjected to direct impingement of flame according to EN ISO 11925-2: 2010 Part 2: Single-flame source test (BS EN ISO 11925-2:2010).

The test was conducted at TÜV SÜD PSB fire test laboratory located at No. 10 Tuas Avenue 10, Singapore 639134.









LA-2007-0384-G LA-2007-0380-A LA-2007-0385-E LA-2007-0386-C LA-2007-0381-F LA-2007-0382-B LA-2007-0383-G LA-2010-0464-D

The results reported herein have been performed in accordance with the terms of accreditation under the Singapore Accreditation Council. Inspections/Calibrations/Tests marked "Not SAC-SINGLAS Accredited" in this Report are not included in the SAC-SINGLAS Accreditation Schedule for our inspection body/laboratory.

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### **DESCRIPTION OF SPECIMEN:**

Twenty pieces of specimen, said to be 'Greenlam' High Pressure Laminate Panel (12mm thick, density 17.34kg/m²), each of nominal size 250mm x 90mm x 50mm thick were received. The nominal overall density and thickness of the specimen were found to be 1429 kg/m³ and 12.8mm respectively.

### Details of the product, as provided by the sponsor of test, are as follows:

Product manufactured / supplied by :	
Company Address	Greenlam Industries Limited Dhami, Industrial Area Behror, Rajasthan 301701 India
Brand & Model reference	Greenlam
Generic product name	Greenlam
Material composition	Paper
Nominal mass per unit area	17.34 kg/m <sup>2</sup>
Nominal thickness (mm)	12mm
Fire retardant	

### Photograph of specimen:



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### **TEST PROCEDURE:**

Prior to test, the specimens were prepared in accordance with clause 5 of the standard and conditioned at a temperature of  $(23 \pm 2)^{\circ}$ C and relative humidity of  $(50 \pm 5)\%$  for a minimum period of 48 hours.

The apparatus was constructed in accordance to clause 4 of the standard.

The specimens were subjected to the test environment as described in clause 4.1 and tested according to clause 7 of the standard.

The test results are shown in Table 1 and 2.





## **TEST RESULTS:**

Table 1: Test Flame Surface Application Position

Temperature (°C)	24.5		R.H (%)	64.7			
Specimen thickness (mm)	12.8		Flame application time (sec)	30			
Specimen no.	1	2	3	4	5	6	
Airflow velocity (m/s)	0.7	0.7	0.7	0.7	0.7	0.7	
Ignition (Y/N)	N	N	N	N	N	N	
Time for flame tip to reach 150mm (sec)		-	-	11-	-	-	
Maximum flame height (mm)	30	30	30	30	30	30	
Flaming droplets presence (Y/N)	N	Ν	N	N	N	N	
Filter paper ignited by flaming droplets / particles? (Y/N)	Z	N	N	N	N	N	

Table 1: Test Flame Edge Application Position

		OIL	11.0%	1		
Temperature (°C)	24	l.5	R.H (%)	- 10	64.7	
Specimen thickness (mm)	12.8		Flame application time (sec)		30	
Specimen no.	1	2	3	4	5	6
Airflow velocity (m/s)	0.7	0.7	0.7	0.7	0.7	0.7
Ignition (Y/N)	Υ	Υ	Υ	Υ	Υ	Υ
Time for flame tip to reach 150mm (sec)	-	-	-	-	-	-
Maximum flame height (mm)	20	20	20	20	20	20
Flaming droplets presence (Y/N)	N	N	N	N	N	N
Filter paper ignited by flaming droplets / particles? (Y/N)	N	N	N	N	N	N

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## **REMARKS**:

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

Vikneshwaran Jayaraman Higher Associate Engineer

Leong Gene-Jhou

Engineer (Fire Prop

(Fire Property) Mechanical



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