



TECHNICAL DATA SHEET - COMPACT LAMINATES

## **TECHNICAL SPECIFICATIONS**

## **COMPACT LAMINATES**



				18.0mm		12.0mm		10.0mm		9.0mm		8.0mm		6.0mm		4.0mm	
S. No.	Properties	Unit	Test method as per EN 438 Part 2 & 4:2016	Specified values	Typical Results Greenlam	Specified values	Typical Results Greenlam	Specified values	Typical Results Greenlam	Specified values	Typical Results Greenlam	Specified values	Typical Results Greenlam	Specified values	Typical Results Greenlam	Specified values	Typical Results Greenlam
1	Classification		EN 438-4-4							ompact Gener	al purpose sta	ndard, CGS					
					. "			ONAL PROPERT	-								
2	Thickness	mm	EN 438-2 - 5		Complies	12.0 ± 0.50	Complies	10.0 ± 0.50	Complies	9.0 ± 0.50	Complies	8.0 ± 0.50	Complies	6.0 ± 0.40	Complies	4.0 ± 0.30	Complies
3 4	Length & width Density	mm g/cm3	EN 438-2 - 6 EN ISO 1183 -1:2004	+10mm/ -Nil 1.35 (min)	Complies 1.4	+10mm/ -Nil 1.35	Complies 1.39	+10mm/ -Nil 1.35	Complies 1.39								
5	Dimensional Stability at Elevated Temperature Longitudinal Direction		EN 438-2 -17	0.30 (max)	0.06	0.30 (max)	0.08	0.30 (max)	0.1	0.30 (max)	0.11	0.30 (max)	0.12	0.30 (max)	0.16	0.40 (max)	0.28
	Transverse Direction	in %		0.60 (max)	0.14	0.60 (max)	0.15	0.60 (max)	0.19	0.60 (max)	0.21	0.60 (max)	0.25	0.60 (max)	0.29	0.80 (max)	0.38
							MECHANI	CAL PROPERTIE	S								
6	Resistance to Immersion in Boiling Water (2 hours)		EN 438-2 -12														
	Mass Increas	se %		2.0 (max)	0.2	2.0 (max)	0.24	2.0 (max)	0.29	2.0 (max)	0.31	2.0 (max)	0.39	2.0 (max)	0.64	2.0 (max)	0.94
	Thickness Increas			2.0 (max)	0.6	2.0 (max)	0.68	2.0 (max)	0.78	2.0 (max)	0.84	2.0 (max)	0.95	2.0 (max)	1.12	2.0 (max)	1.48
7	Appearance Resistance to Impact by Large Diameter Ball	ce Rating		Not worse than 4	5	Not worse than 4	5	Not worse than 4	5	Not worse than 4	5	Not worse than 4	5	Not worse than 4	5	Not worse than 4	5
1	Drop Heigi	ht mm	EN 438-2 -21	1800	1900	1800	1900	1800	1900	1800	1900	1800	1900	1800	1900	1400	1500
	Diameter of Indentation	in mm		10 (max)	7	10 (max)	7	10 (max)	8	10 (max)	7						
8	Flexural Modulus	Mpa E	EN ISO 178; 200		Complies	0000 (:-)	Complies	0000 (min)	Complies	0000 (min)	Complies	0000 (:-)	Complies	0000 (min)	Complies	0000 (min)	Complies
9	Floreiral Strongth	Mno		9000 (min)	Complies	9000 (min)	Complies	9000 (min)	Complies	9000 (min)	Complies	9000 (min)	Complies	9000 (min)	Complies	9000 (min)	Complies
10	Flexural Strength Resistance to Crazing	Mpa	EN 438-2 -24	80 (min) Not worse	Complies 5	80 (min)	Complies 5	80 (min) Not worse	Complies 5	80 (min) Not worse	Complies 5	80 (min) Not worse	Complies 5	80 (min)	Complies 5	80 (min) Not worse	Complies 5
IU	Resistance to Crazing	Rating	EN 438-2 -24	than 4	a	Not worse than 4	J	than 4	J	than 4	J	than 4	J	Not worse than 4	J	than 4	
								E PROPERTIES									
11	Resistance to Water Vapor	Rating	EN 438-2 -14	Not worse than 4	5	Not worse than 4	5	Not worse than 4	5	Not worse than 4	5	Not worse than 4	5	Not worse than 4	5	Not worse than 4	5
12	Resistance to Dry Heat at 160° C  Resistance to Wet heat @100° C	Rating Rating	EN 438-2 -16 EN 438-2 -18	than 4	5	Not worse than 4 Not worse	5										
14	Resistance to Surface Wear, IP	Rev.	EN 438-2 -10	than 4	Complies	than 4	Complies	than 4	Complies	than 4	Complies	than 4	Complies	than 4	Complies	than 4	Complies
15	Resistance to Scratching	N	EN 438-2 -25	2.0 (min)	2.5 (min)	2.0 (min)	2.5 (min)	2.0 (min)	2.5 (min)	2.0 (min)	2.5 (min)	2.0 (min)	2.5 (min)	2.0 (min)	2.5 (min)	2.0 (min)	2.5 (min)
	•	Rating	EN 438-2 -25	, ,	5	Not worse than 4	5										
16	Resistance to staining Group 1 &		EN 438-2 -26	5 4	5	5	5	5	5	5	5	5 4	5	5 4	5	5	5
17	Group Light fastness (Xenon Arc Lamp)- Grey Scale Contrast	Rating	EN 438-2 -27	4 4 to 5	≥ 4 Complies	4 4 to 5	≥ 4 Complies	4 4 to 5	≥ 4 Complies	4 4 to 5	≥ 4 Complies	4 4 to 5	≥ 4 Complies	4 4 to 5	≥ 4 Complies	4 4 to 5	≥ 4 Complies
	urcy ocure contract	nuting	LN 450 Z ZI	7100	complica	710 3	•	ERFORMANCE	Complica	7103	complica	7103	complica	710 0	Compiles	7100	compiles
18	Reaction to Fire	EN 13501-1	Euroclass	D-s2, d0	Complies	C-s2, d0	Complies	C-s2, d0	Complies	D-s2, d0	Complies						
1	Calorific Value	ISO 1716: 2010		19.91 (max)	19.88	19.91 (max)	19.88	19.91 (max)	19.88	19.91 (max)	19.88	19.91 (max)	19.88	19.91 (max)	19.88	19.91 (max)	19.88
						HEAL	TH & ENVIRONI	MENTAL CHARA	CTERISTICS								
20	Food safe	EN 13130-1	-	-	YES	-	YES	-	YES	-	YES	-	YES	-	YES	-	YES
21	Contents' migration as per Food Commission Regulation	EN 1186-1, 3 & 14: 2002	Migration					Migratio	on of Simulan	its is less than	maximum pe	rmitted by Reg	gulation				
22	Formaldehyde emission (release)	EN 16516-2017	• • • • • • • • • • • • • • • • • • • •	0.1	0.02	0.1	0.02	0.1	0.02	0.1	0.02	0.1	0.02	0.1	0.02	0.1	0.02
23		ISO 16000-9 in UL 2818 - 2013		-	A	-	A	-	A	- Greeng	A Jard Gold	•	A	-	А	-	A
24	AntiViral Efficacy Reduction % Reduction in 24 hou Activity after 24 hou		9 % Log Reduction	95% (min) 2.0 (min)	99.9% (min) Exceeds	95% (min) 2.0 (min)	99.9% (min) Exceeds	95% (min) 2.0 (min)	99.9% (min) Exceeds	95% (min) 2.0 (min)	99.9% (min) Exceeds	95% (min) 2.0 (min)	99.9% (min) Exceeds	95% (min) 2.0 (min)	99.9% (min) Exceeds	95% (min) 2.0 (min)	99.9% (min Exceed
25	Anti-bacterial Efficacy & activity % Reduction in 24 hou Activity after 24 hou		% Log Reduction	95.0 (min) 2.0 (min)	99.99 Exceeds	95.0 (min) 2.0 (min)	99.99 Exceeds	95.0 (min) 2.0 (min)	99.99 Exceeds	95.0 (min) 2.0 (min)	99.99 Exceeds	95.0 (min) 2.0 (min)	99.99 Exceeds	95.0 (min) 2.0 (min)	99.99 Exceeds	95.0 (min) 2.0 (min)	99.99 Exceeds
26	Anti-Fungus Efficacy Growth after 28 day	ASTM G-21-201 /s	5 Class	1	0 (No Growth)	1	0 (No Growth)	1	0 (No Growth)	1	0 (No Growth)	1	0 (No Growth)	1	0 (No Growth)	1	0 (No Growth)

Fire test performance will depend on laminate & compact thickness and construction, substrate type and thickness, and adhesive used. It is advised to contact the laminate manufacturer for details of test reports and certifications held. Greenlam can supply type S and F HPLs.

Class (Rating) – 1= Surface damage, 2= Severe appearance alteration, 3= Moderate change, 4= Slight change visible at certain angle, 5= No change

Virus tested - MS2 Bacteriophage

Bacteria tested – Pseudomonas. 2. Entrococcus Faecalis, 3. Candida Albicans 4. Pseudonomas Aeruginosa 5. Escherichia Coli 6. Klebsiella 7. MRSA (Methicilllin Resistant Stapphylococcus Aureus) 8. Salmonella Enterica Fungus tested: 1. Aspergillus niger 2. Penicillum funicollosum 3. Gliocladium virens 4. Chaetobium globosum 5. Aurobasidium pullulans

Surface Finish: Ultra Matt • Robust, resistant to dirt, Anti finger Marks, caressing silky feel. • Size available : 1300 x 3050 mm i.e. 4.25' x 10' • Thickness offering : 0.7 mm – 24 mm.

Note: Whereas Greenlam products are manufactured thoroughly to standards, the nature of the application procedure is beyond our control. The values given above are to the best of knowledge but without liability/warranty, expressed or implied. I Greenlam AFX Compact Laminates can be made available in Fire Retardant variants also.



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